

Life Sciences

Meet your compliance and regulatory requirements with a comprehensive qualification program.



IQOQ Validation Service Installation Qualification and Operational Qualification

Accelerate your product commercialization by utilizing IQOQ Services from STERIS.

A qualification process can be time consuming and often requires specialized equipment and expertise. By working with our global team of technical specialists, you gain not only validation compliance directly from the OEM, but you also benefit from faster time to market.

Whether your equipment is newly installed or being relocated, IQOQ is a key element of your overall validation program.





The IQOQ Service begins with an equipment-specific comprehensive document that is then executed onsite by a STERIS service technician. The service includes three (3) main focus areas - General Information, IQ and OQ.

G E N E R A L INFORMATION INSTALLATION OPERATIONAL **QUALIFICATION (IQ) QUALIFICATION (OQ)** • Outline of test plan, including • Verify the physical characteristics • Set of rigorous tests to validate instructions and identification of the unit (mechanical and operation of the equipment of testing personnel electrical components) including cycle verification, Prerequisite information Confirm proper equipment inputs, outputs, alarms and aborts testing, and more. installation A NIST traceable calibration

Following completion of this comprehensive service, you will receive:

- 1.) Signed IQ and OQ certificates of completion
- 2.) The final IQOQ document
- 3.) Executed IQOQ test procedure with corresponding print tapes for your review and approval
- 4.) Calibration report and equipment specific technical data (specifications, schematics, recommended spare parts list)

In addition to IQOQ, visit our website to learn about our portfolio of Validation Service offerings www.sterislifesciences.com



STERIS CORPORATION 5960 Heisley Road Mentor, OH 44060, USA T +1 800 444 9009

www.STERISLifeSciences.com

STERIS Offices Worldwide

Asia Pacific	+65 (0) 68 41 7677
Canada	+1 800 444 9009
Finland	+358 9 25851
France	+33 (0) 2 38 84 85 40
Germany	+49 (0) 221 466120
Italy	+39 (0) 2 21303 424
Latin America	+1 800 444 9009
Spain	+34 (0) 916 585 920
United Kingdom	+44 (0) 1256 840400

STERIS Life Sciences

For over 100 years, STERIS has been known as a global leader, trusted partner and solutions provider in the field of sterilization and contamination control. Today, STERIS continues building on this heritage by advancing the Science of sterilization, cleaning and infection control while offering Solutions that meet our Customers' needs and high standards. STERIS is dedicated to helping you enhance the Life of your patients and the life of your equipment. From Formulated Chemistries, to Capital Equipment, and to Parts and Services, STERIS Life Sciences is your Solutions provider.

© 2017 STERIS Corporation All rights reserved No part of this publication may be reproduced in any material form without the permission of STERIS Corp.